

**MOST EFFECTIVE**

**ELIMINATE**

**PHYSICALLY REMOVE  
THE HAZARD**

**SUBSTITUTE**

**REPLACE THE HAZARD**

**ENGINEERING CONTROLS**

**ISOLATE PEOPLE FROM  
THE HAZARD**

**ADMINISTRATIVE CONTROLS**

**CHANGE THE WAY  
PEOPLE WORK**

**PERSONAL PROTECTIVE EQUIPMENT**

**PROTECT THE WORKER WITH  
PERSONAL PROTECTIVE EQUIPMENT**

**LEAST EFFECTIVE**

